Safety Data Sheets

1. Identification

Product Name	: UV ink LF-200 Yellow
Order No.	: SPC-0591Y-2
General Use	: Ink jet printing ink
Product Description	: UV curable ink
SDS Number	: 037-U051135
Manufacture	
Company Name	: Mimaki Engineering Co., Ltd.
Address	: 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No.	: +81-268-64-2413
Importer / Distributor Established in USA	
Company Name	: MIMAKI USA, INC.
Address	: 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A.
Telephone No.	: +1-678-730-0170
Emergency Telephone No.	: +81-268-64-2281

2. Hazards Identification

[GHS Classification]

Physical Hazards	
Flammable Liquids	: Not classified
Health Hazards	
Skin Corrosion / Irritation	: Category 2
Eye Damage / Irritation	: Category 2A
Sensitization – Skin	: Category 1B
Carcinogenicity	: Category 1A
Toxic to Reproduction	: Category 2
Specific Target Organ Toxicity (Repeated Exposure)	: Category 1 (respiratory system)

The above list does not include category being non-classifiable or not-applicable.

[GHS Label Elements]

Symbol

Signal Word
Danger

Hazard Statements
H315 Causes skin irritation
H317 May cause an allergic skin reaction
H319 Causes serious eye irritation
H350 May cause cancer
H361 Suspected of damaging fertility or the unborn child
H372 Causes damage to organs through prolonged or repeated exposure (respiratory system)

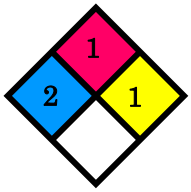
Precautionary Statements
[Prevention]
P201 Obtain SDS (Safety Data Sheet) and printer's Operation Manual before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe gas/mist.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
[Response]
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
[Storage]
P405 Store locked up.
[Disposal]
P501 Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).

Hazards not otherwise classified
None.

14% of the mixture consists of ingredients of unknown acute oral toxicity.

NFPA Rating (scale 0 – 4)

Health = 2
Flammability = 1
Reactivity= 1
Special = None



3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	ISOBORNYL ACRYLATE	15-40	5888-33-5
2	PHENOXY ETHYL ACRYLATE	10-30	48145-04-6
3	TETRAHYDROFURFURYL ACRYLATE	7-13	2399-48-6
4	VINYL MONOMER	7-13	Trade Secret
5	2,4,6-TRIMETHYLBENZOYLDIPHENYLPHOSPHINE OXIDE	5-10	75980-60-8
6	ALIPHATIC URETHANEACRYLATE	5-10	Trade Secret
7	ACRYLATE MONOMER	3-7	Trade Secret
8	9H-THIOXANTHEN-9-ONE, 2,4-DIETHYL-	1-5	82799-44-8
9	NICKEL, 5,5'-AZOBIS-2,4,6(1H,3H,5H)-PYRIMIDINETRIONE COMPLEXES	1-5	68511-62-6
10	SUBSTITUTED AMINE OLIGOMER	1-5	Trade Secret
11	DISPERSANT	0.1-3	Trade Secret
12	STABILIZER	0.5-1.5	Trade Secret

4. First Aid Measures

Description of first aid measures

Inhalation : Remove person to fresh air. If you are concerned, get medical advice.

Skin Contact : Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop,get medical attention.

Eye Contact : Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medicalattention.

If Swallowed : Rinse mouth. If you are concerned, get medical advice.

Most important symptoms and effects, both acute and delayed	: See Section 11 Information on toxicological effects.
Indication of any immediate medical attention and special treatment required	: Not applicable.

5. Fire Fighting Measures

Suitable extinguishing media	: In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.
Special hazards arising from the substance or mixture	: Closed containers exposed to heat from fire may build pressure and explode.
Hazardous Decomposition or By-Products	: Carbon monoxide / During Combustion Carbon dioxide / During Combustion
Special protective actions for fire-fighters	: No special protective actions for fire-fighters are anticipated.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures	: Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.
Environmental precautions	: Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.
Methods and material for containment and cleaning up	: Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much

of the spilled material as possible.
Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

7. Handling and Storage

Precautions for safe handling	: For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.
Conditions for safe storage including any incompatibilities	: Store in a well-ventilated place. Keep container tightly closed to prevent loss of stabilizing materials. Keep cool. Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidizing agents.

8. Exposure Controls / Personal Protection

Control parameters

Occupational exposure limits : If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS No.	Agency	Limit type	Additional Comments
VINYL MONOMER	Trade Secret	Manufacturer determined	TWA:0.1 ppm(0.57 mg/m3)	
TETRAHYDROFURFURYL ACRYLATE	2399-48-6	Manufacturer determined	TWA:0.1 ppm(0.64mg/m3) STEL:0.3 ppm(1.91mg/m3)	
NICKEL, INSOLUBLE COMPOUNDS	68511-62-6	OSHA	TWA(as Ni):1 mg/m3	

ACGIH: American Conference of Governmental Industrial Hygienists
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit

Exposure Controls

Occupational Exposure Controls

Engineering Controls : Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

Personal protective equipment (PPE)

Eye/face protection : Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Indirect Vented Goggles

Skin/hand protection : Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and

	other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate
Respiratory protection	: An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure: Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates For questions about suitability for a specific application, consult with your respirator manufacturer.

9. Physical and Chemical Properties

Appearance	- Physical State	: liquid
	- Color	: Yellow color
Odor		: Acrylate odor
Odor threshold;		: No Data Available
pH		: No Data Available
Melting Point		: Not Applicable
Boiling Point		: > 95 ºC
Flash Point		: 95 ºC [Test Method: Closed Cup]
Evaporation Rate		: No Data Available
Flammability (Solid, Gas)		: Not Applicable
Flammable Limits(LEL)		: No Data Available
Flammable Limits(UEL)		: No Data Available
Vapor Pressure		: No Data Available

Vapor Density	: No Data Available
Density	: No Data Available
Specific Gravity	: 1.08 [Ref Std: WATER=1]
Solubility In Water	: No Data Available
Solubility- non-water	: No Data Available
Partition Coefficient (n-octanol / Water)	: No Data Available
Auto ignition temperature	: No Data Available
Decomposition Temperature	: No Data Available
Viscosity	: 20 centipoise [@ 25 °C]
Percent volatile	: No Data Available

10. Stability and Reactivity

Reactivity	: This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.
Chemical stability	: Stable.
Possibility of hazardous reactions	: Hazardous polymerization may occur.
Conditions to avoid	: Heat
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: None known.

11. Toxicological Information

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation	: Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.
Skin Contact	: Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.
Eye Contact	: Severe Eye Irritation: Signs/symptoms may include significant

	redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.
Ingestion	: May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.
Prolonged or repeated exposure may cause target organ effects	: Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.
Reproductive/Developmental Toxicity	: Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
NI CMPDS NOT ALLOYS	68511-62-6	Known human carcinogen	National Toxicology Program Carcinogens
NICKEL COMPOUNDS	68511-62-6	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.
Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity	: Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.
Persistence and Degradability	: Not available
Bioaccumulation	: Not available
Mobility	: Not available
Other Toxicity	: Not available

13. Disposal Considerations

Disposal Method	: Dispose of contents/ container in accordance with the local/regional/national/international regulations.

	Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.
EPA Hazardous Waste Number (RCRA)	: Not regulated

14. Transport Information

	Check a thing without a leak in a container. Perform prevention of collapse of cargo surely.
Sea Transport (IMDG)	
Class	: 9
Packing Group (PG)	: Ⅲ
UN Number	: UN 3082
Proper Shipping Name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (Contains: ISOBORNYL ACRYLATE AND NICKEL, 5,5'-AZOBIS-2,4,6(1H,3H,5H)-PYRIMIDINETRIONE COMPLEXES)
Marine Pollutant	: Yes
Remarks	: Single or inner packaging less than 5 L (liquid) or 5 kg net (solids) is excepted from Dangerous Goods regulations. Refer to ICAO/IATA A197, IMDG 2.10.2.7, ADR SP 375.

15. Regulatory Information

TSCA Status : This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)	CAS No.	Regulation	Status
9H-THIOXANTHEN-9-ONE, 2,4-DIETHYL-	82799-44-8	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable

: This material contains a chemical regulated by an EPA Significant New Use Rule (TSCA Section 5)

Ingredient (Category if applicable)	CAS No.	Reference
9H-THIOXANTHEN-9-ONE, 2,4-DIETHYL-	82799-44-8	40CFR721.9664

SARA Title Ⅲ

Section 311/312 (40 CFR 370) Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 (40 CFR 372)

Ingredient	CAS No.	% by Wt
NICKEL, 5,5'-AZOBIS-2,4,6(1H,3H,5H)-PYRIMIDINETRIONE COMPLEXES (NICKELCOMPOUNDS)	68511-62-6	1-5

California Proposition 65 : **WARNING**

This product can expose you to chemicals including Nickel compounds and Toluene, which are known to the State of California to cause cancer/ birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.
For more information go to www.P65Warnings.ca.gov.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.
It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.
Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.