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This guide shows you how to print braille using UV curable ink LH-100 (Clear, PR-200) for UJF-7151plus/UJF-3042MkII/UJF-3042MkII EX/UJF-6042MkII.

Read this guide thoroughly before use.

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## **About Braille Printing**

By setting a spot color name for the braille data you created, you can easily print braille in a dome shape which conforms to ADA (Americans with Disabilities Act) and JIS (Japanese Industrial Standard) (Quality standard JIS T9253 for braille with UV-curable resin ink).



• The dome shape may be slightly different depending on the differences in printer condition, settings, or media types.

## **Target Environment and Notes**

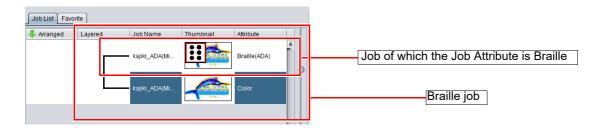
Check the following target environment and notes.

### **Target Environment**

Printer	UJF-7151plus/UJF-3042MkII/UJF-3042MkII EX/UJF-6042MkII
Ink	LH-100 (Clear, PR-200)     Braille is created using Clear and Primer.
	<ul> <li>RasterLink6Plus Ver.1.8 or later</li> <li>RasterLinkTools for Illustrator Ver.1.5.3 or later</li> <li>[Windows]     Adobe® Illustrator® 10 or later version</li> <li>[Macintosh]     Adobe® Illustrator® 10 or later version</li> </ul>

#### **Notations for the Jobs**

In this guide, terms "Braille job" and "Job of which Job Attribute is Braille" are used, and each represents the following condition. Make sure you do not get them mixed up.



#### **Notes**



- For the job of which Job Attribute is Braille, Braille is not be displayed for preview.
- Braille job and cut job cannot be composed.

### **Role of Software**

The roles of software are as follows.

#### Illustrator

#### **Creating Braille data**

Create the Braille data based on the Braille syntax.

#### RasterLinkTools

#### Set the spot color for Braille printing

You can set the spot color dedicated for Braille printing for the Braille data you created by clicking the Braille button once.

#### RasterLink6Plus

#### **Printing Braille**

You can print the dome-shaped Braille automatically without setting the print count and so on.

### **Preparation for Braille Printing**

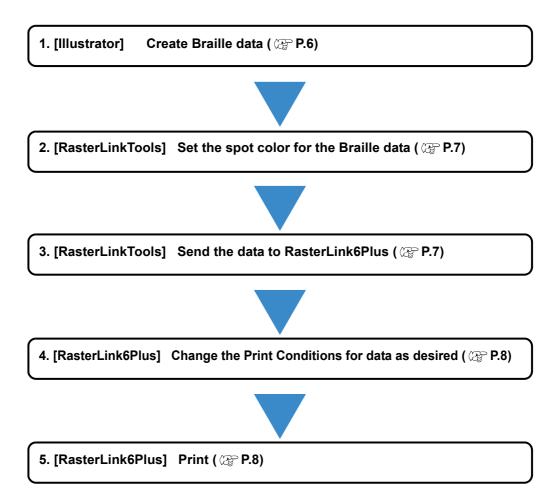
Before performing Braille printing, install the profiles in the following list to RasterLink6Plus for the target printer. If Braille data is sent to RasterLink6Plus without the following profiles installed, an error message is displayed, and Braille data cannot be read in.

Printer	Ink set	Output setting	Media	Media material
UJF-7151plus	LH-100 CMYK	600 x 900VD	UV- PET	
UJF-3042MkII	LH-100 CMYK	1200 x 1200VD*	UV- PET V3.5	
UJF-3042MkII EX	LH-100 CMYK	- 1200 x 1200VD* UV- PET V3.5	LIV DET V2.5	White PET Gloss
	LH-100 CMYKLcLm		Willie FET Gloss	
UJF-6042MkII	LH-100 CMYK	1200 × 1200\/D*	1200 x 1200VD* UV- PET V3.5	
	LH-100 CMYKLcLm	1200 X 1200 VD	0V-1 L1 V3.5	

<sup>\*</sup>For UJF-3042MkII, UJF-3042MkII EX and UJF-6042MkII, only the last print layer (Clear) is printed at 600 x 600VD.

## **Print Braille**

Print Braille on the color plate. Here, the following procedure is used for an explanation using an example of the standards for Braille of ADA.

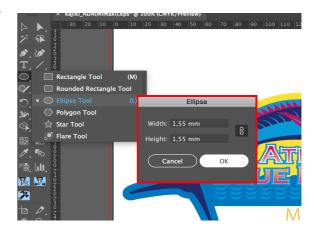


## Create the Braille data. (Illustrator)

(1) Based on the Braille syntax, check the Braille arrangement for the character you want to create.

#### Example

- **(2)** Use the Ellipse Tool in Illustrator to create the following shape.
  - · Shape: Perfect circle
  - Diameter: 1.55 mm (ADA)
     If you set the Line to none, it will be easier to adjust the position in the next step.



(3) Layout the shape you created in (2) based on the standards for Braille of ADA.



# **9** Set the spot color for the Braille data. (RasterLinkTools)

(1) Select the Braille data on Illustrator.



(2) Click the [Braille] icon on RasterLinkTools.



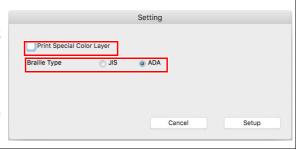
 "MmkBraille\_ADA" is attached to the Braille data line, and the Stroke is set to "0.5 pt", and the Paint is set to "None".

# 3 Send the data to RasterLink6Plus (RasterLinkTools)



(2)Check the following conditions.

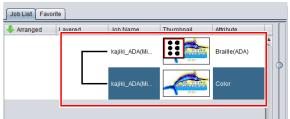
- The [Print Special Color Layer] check box is off.
- [ADA] is selected for [Braille Type]. The default value for the OS other than Japanese is set to [ADA], and for the Japanese is set to [JIS].



(1) Check the above, and then click the [RasterLink Output] icon an RasterLinkTools.



 The job which is composed of Color and Braille is registered to Raster-Link6Plus.





 You can also register the data you have saved in EPS format on Illustrator without using the [RasterLink Output] function to RasterLink6Plus.

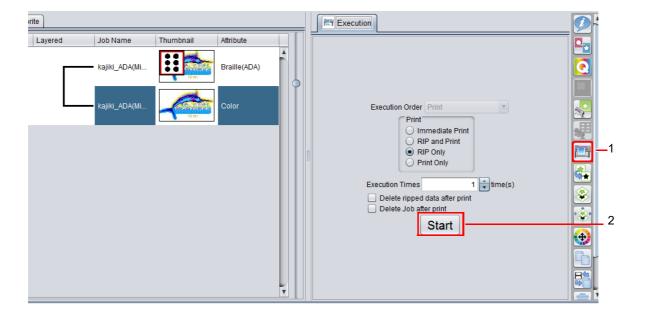
# 4 Change the Print Conditions for data as desired. (RasterLink6Plus)



- You cannot set the following for the Braille job.
  - Arrange with other job
  - · Change the scale
  - Turn on the Mirror function
  - · Add Fotoba cut mark
  - Crop
  - Jig Print
  - Step & Repeat
  - Tiling
  - Kebab Jig Print
- You cannot do the following for the job of which the Job Attribute is "Braille".
  - Change the Print Condition
  - · Color Replacement and Special plate

## 5 Execute printing. (RasterLink6Plus)

- (1) Click the [Execute] icon .
- (2) Click [Start], and execute printing.





- Printing is performed automatically with multiple feeds so that the height of the Braille conforms to the standards of ADA.
- The printing time for one row of Braille is approximately 37 minutes. (For UJF-7151 plus)

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