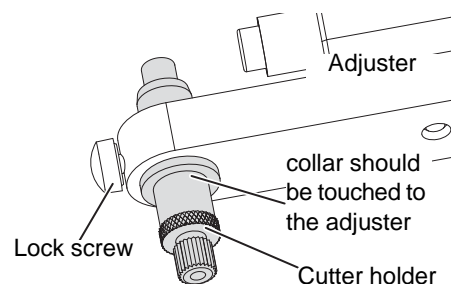


# Instruction protrusion adjuster (OPT-C0240)

## Adjustment procedure

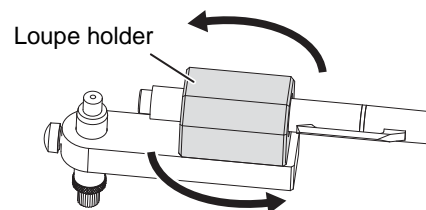
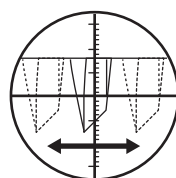
- 1 Insert a cutter holder into the protrusion adjuster from its rear side.

Fix the cutter with a lock screw provided as the collar touches to the adjuster.



- 2 Move the loupe to a position where the cutting point is easy to see.

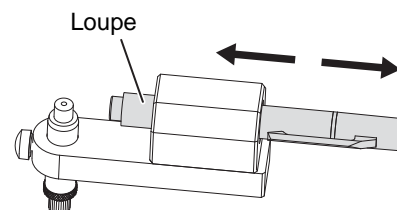
• Loupe holder rotates left and right.



- 3 Move the loupe backward and forward to adjust the focus.

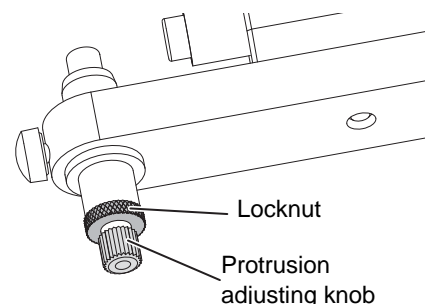
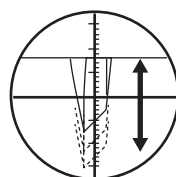


• If the scale line is not vertical, turn the loupe to adjust.



- 4 Loose the locknut and adjust the amount of protrusion of the cutting point with the protrusion adjusting knob.

• A division on a scale means 0.05mm.  
• After the Adjustment, tighten the locknut.



### Condition of cutting point



New point



Chipped point



Worn out point

Abrasion starts with the portion where touched with vinyl sheet.